



HARZ Labs
MATERIALS FOR 3D PRINTING

HARZ Labs Industrial Low Friction

Material Technical Data Sheet (TDS)

Version 1.0 / EN
24 February 2025

SECTION 1: DESCRIPTION AND APPLICATION

HARZ Labs Industrial Low Friction is a dark grey opaque material for printing parts that require high wear resistance.

SECTION 2: MATERIAL PROPERTIES

2.1 Characteristics of liquid

Tested property	Standard/Method	Result
Color	-	Dark grey
Odor	-	Weak
Density	ASTM D1298	$1.1 \pm 0.1 \text{ g/cm}^3$
Viscosity (25 °C)	ASTM D2393	$1000 \pm 300 \text{ mPa}\cdot\text{s}$

2.1 Mechanical properties

Tested property	Standard/Method	Result
Ultimate Tensile Strength	ASTM D638	$23.0 \pm 3.0 \text{ MPa}$
Elongation at Break	ASTM D638	$120 \pm 10 \%$
Hardness	ASTM D2240	$75 \pm 2 \text{ Shore D}$
Charpy Impact (notched)	ASTM D6110-18	$8.0 \pm 3.0 \text{ kJ/m}^2$

2.2 Special parameters

Tested property	Standard/Method	Result
Taber abrasion resistance	ASTM D4060-19	$30 \pm 20 \text{ mg/5000 cycles/1000 g}$

The information above is believed to be accurate and represents the best information currently available to us. The Imperial values are converted from Metric measurements and are for reference only. All test specimens were printed, cleaned, and post-processed per instructions provided by HARZ Labs company. Results provided here are representative of these processes and may vary if these established protocols are not followed. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall HARZ Labs LLC (ООО «ХАРЦ Лабс») be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if HARZ Labs LLC (ООО «ХАРЦ Лабс») has been advised of the possibility of such damages.