



# HARZ Labs

MATERIALS FOR 3D PRINTING

# HARZ Labs Industrial Low Friction

Material safety data sheet (MSDS)  
according to Regulation (EC) No 1907/2006 (REACH)

Version 1.0 / EN  
24 February 2025

Hazard pictograms



Signal word: Carefully

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## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1 Product identifier

<b>Product Name</b>	HARZ Labs "Industrial Low Friction"
<b>CAS #</b>	Mixture

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

<b>Identified uses</b>	Resin for 3D printing models on stereolithographic 3D printers.
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### 1.3 Details of the supplier of the safety data sheet

<b>Company Name</b>	HARZ Labs LLC.
<b>Company Address</b>	Silikatnaya str, 51A bld.5, Mytishchi, 141013
<b>Contact Name</b>	Adamov Andrey Vladimirovich
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<b>Email</b>	info@harzlabs.ru

### 1.4 Emergency telephone number

+74952910200

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

<b>Classification according to Regulation (EC) No 1272/2008</b>	Skin sensitization, category 1B Chemical products with chronic aquatic toxicity, class 2
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### 2.2 Label elements

**Hazard pictograms**



**Signal word**

Carefully

**Hazard statements**

H317: May cause an allergic skin reaction  
H411: This is toxic to aquatic organisms with long-term effects

**Precautionary statements**

P261: Avoid breathing dust/fume/gas/mist/vapours/substances in an atomized state  
P272: Do not remove contaminated clothing from the workplace  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye / face protection  
P302 + P352: If on skin: Wash with plenty of soap and water

P333 + P313: if skin irritation or rash occurs, seek medical advice  
 P321: Application of special measures (see label information)  
 P363: Wash contaminated clothing before use  
 P391: collect spillage  
 P501: Dispose of contents in accordance with Federal regulations

## 2.3 Other hazards

Product does not contain any PBT or vPvB substances

# SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

## 3.1 Substances

Not applicable

## 3.2 Mixtures

Substance name	EC No	CAS No	Classification	Concentration
Urethane methacrylate oligomer*	-	-	GHS07 GHS09 Warning Skin Sens. 1B; H317 Aquatic Chronic 2; H411	50-70% **
(Meth)acrylic monomer*	-	-	GHS07 Warning Skin Sens. 1B; H317	30-50% **
Photoinitiator	278-355-8	75980-60-8	GHS09 Warning Aquatic Acute 4; H413, Skin Sens. 1; H317	1-5% **

\* The exact name of the components, CAS number, EC number are not provided, as they are a trade secret of the manufacturer (supplier).

\*\* The exact percentage of the components is not provided, as it is a trade secret of the manufacturer (supplier).

# SECTION 4: FIRST AID MEASURES

## 4.1 Description of first aid measures

### General information

Get medical attention if required.

### Inhalation

Remove victim to fresh air and keep at rest in a comfortable for breathing. Do not block the access of air. Loosen tightly fitting pieces of clothing, such as a collar, tie, belt, or waistband. If breathing is difficult, breathing, qualified

<b>Skin contact</b>	personnel should give oxygen. In case of respiratory arrest, use artificial respiration and seek medical advice immediately. Change contaminated clothing. After contact with skin, wash with plenty of water and soap for 10 minutes. If skin irritation or rash occurs get medical help.
<b>Eye contact</b>	Rinse your eyes, flush eyes with plenty of water for 15 minutes in a well open eye slit. Remove contact lenses if you use them and if it is easy to do. Continue rinsing eyes. If irritation persists, consult your doctor.
<b>Ingestion</b>	Rinse your mouth, drink 1.5-2 cups of warm water with activated charcoal, saline laxative. Do not induce vomiting unless required to do so by medical personnel. In case of spontaneous vomiting, keep head below hips to prevent breathing vomit into the lungs. To seek medical help. Do not induce vomiting in an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	Not installed
<b>Skin contact</b>	May cause an allergic skin reaction. Side effects in case of prolonged contact: redness, irritation, rash.
<b>Eye contact</b>	Not installed.
<b>Ingestion</b>	Not installed.

#### 4.3 Indication of any immediate medical attention and special treatment needed

<b>Notes to physician</b>	Treat symptomatically. If the products of decay during combustion got into the respiratory system, symptoms may occur later. The victim may need medical supervision within 48 hours/
<b>Specific treatments</b>	No specific treatment.

## SECTION 5: FIREFIGHTING MEASURES

### 5.1 Extinguishing media

<b>Suitable extinguishing media</b>	Use carbon dioxide, powder, foam, fine water.
<b>Unsuitable extinguishing media</b>	Do not use direct water jets.

### 5.2 Special hazards arising from the substance or mixture

<b>Hazardous combustion products</b>	Fire and explosion proof.
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### 5.3 Advice for fire-fighters

<b>Special protective actions for fire-fighters</b>	During a fire, promptly isolate the scene by removing all persons from the vicinity of. Use normal fire fighting
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**Special protective  
equipment for fire-fighters**

procedures not forgetting about the danger that can come from other materials. For cooling of the closed containers which are in the fire center, to use the sprayed water. Hold on to the windward side. Collect contaminated fire fighting water separately. It is unacceptable to enter the sewer system

In case of fire it is necessary to wear a self-contained breathing apparatus (SCBA) and a full set of protective clothing that meets the standard EN 469.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel**

Forms a slippery surface at spill. Clean up leaks immediately to prevent falling on slippery surfaces. To eliminate sources of sparks and flames. Avoid contact.

**For emergency responders**

Use proper PPE as indicated in Section 8.

### 6.2 Environmental precautions

**Environmental precautions**

Do not allow to enter waste water, groundwater. Inform the relevant organizations in case of damage to the environment.

### 6.3 Methods and materials for containment and cleaning up

**Methods for cleaning up**

Absorb with vermiculite or other inert absorbent materials. Send for disposal (see Section 13). Spill area, wash with warm water using chemical cleaners.

## SECTION 7: HANDLING AND STORAGE

### 7.1 Precautions for safe handling

**Protective measures**

If necessary, use personal protective equipment (see Section 8). Do not eat, drink or smoke during use of product. Wash hands before breaks and after work

### 7.2 Conditions for safe storage, including any incompatibilities

**Technical measures and storage  
conditions**

Store in the closed original container in a cool, dry well-ventilated place away from incompatible materials, direct sunlight, sources of ignition and heat.

**Packaging materials**

Metal or plastic container

### 7.3 Specific end uses

### Recommendations

Use only for its intended purpose in accordance with the instructions for use and/or packing instructions.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure limit values

No components with occupational exposure limits.

### 8.2 Exposure controls

#### Appropriate Engineering Measures

Facilities must be provided by a system of local and General ventilation. Work with the product in a well-ventilated area. Normal precautions should be taken when handling chemicals.

#### Individual protection measures, such as personal protective equipment

##### Eye and face protection

It is recommended to use safety goggles according to EN 166 in case of risk of splashing.

##### Skin protection

Protective rubber or neoprene gloves according to EU 89/686/EEC and standard EN 374.

##### Body Protection

Working protective clothing with long sleeves.

##### Respiratory protection

Not required in the presence of good ventilation. When working with the product for a long time at elevated temperatures, it is recommended to use full face masks equipped with combined filters or filters of ABEK (EN 14387).

#### Environmental exposure controls

#### Hygiene Measures

Do not empty into drains

To maintain the work place clean. Do not eat, drink or smoke while working. Wash hands before breaks and at the end of the working day. Take off contaminated clothing and wash before reuse.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

#### Physical State

Liquid

#### Colour

Dark grey opaque liquid

#### Odour

Not odour

#### pH

No data available

#### Melting point/Freezing point

No data available

Initial boiling point/boiling range	No data available
Flash point	>100°C
Evaporation rate	No data available
Flammability Limits	No data available
Explosive limits	No data available
Vapour pressure	No data available
Vapour density	Not applicable
Relative Density	1.0 – 1.2 g/ml
Solubility(ies)	Insoluble
Partition coefficient	
Octanol/Water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity @20±2°C	700 - 1300 mPa*s
Explosive properties	Non-explosive
Oxidizing Properties	No
Possibility of hazardous reactions	Not applicable

## SECTION 10: STABILITY AND REACTIVITY

### 10.1 Reactivity

There are no hazardous reactions in compliance with the requirements/instructions for storage and use

### 10.2 Chemical stability

Product is stable, if the regulations/notes for storage and handling

### 10.3 Possibility of hazardous reactions

None under normal processing

### 10.4 Conditions to avoid

Exposure to open fire and high temperatures, direct sunlight and water. It is polymerized under the influence of white light, ultraviolet radiation and when heated

### 10.5 Incompatible materials

Strong acids (including inorganic), alkalis, peroxides, amines, organic sulfur compounds, heavy metals, oxidizing agents, reducing agents, bases, alcohols, initiators of radical polymerization



## 10.6 Hazardous decomposition products

In the case of compliance with the regulations/notes for storage and use, hazardous decomposition products are not highlighted. In case of fire: see Section 5

# SECTION 11: TOXICOLOGICAL INFORMATION

## 11.1 Information on toxicological effects

### Acute toxicity

No acute toxicity - based on component data:

Substance name	EC №	CAS №	Test
Urethane methacrylate oligomer*	-	-	If swallowed: LD50>5000 mg / kg (rats) If inhaled: Not applicable. In case of skin contact: LD50>2000 mg / kg (rats)
(Meth)acrylic monomer*	-	-	If swallowed: LD50=8300 mg / kg (rats) If inhaled: LCLo>1 mg / l (rats, 6 h) In case of skin contact: LD50>2000 mg / kg (rats)
Photoinitiator	278-355-8	75980-60-8	If swallowed: LD50>2500 mg / kg (rats) If inhaled: LC50>1 mg / l (rats, 4 h) In case of skin contact: LD50>2000 mg / kg (rats)

Skin corrosion/irritation

Not irritating

Serious eye damage/eye irritation

Not irritating

Respiratory or skin sensitisation

May cause an allergic skin reaction

Germ cell mutagenicity

Not classified

Carcinogenicity

IARC, NTP, OSHA, ACGIH: Not listed by IARC

Reproductive toxicity

Not classified

STOT - SE

Not classified

STOT - RE

Not classified

Aspiration hazard

No data available

# SECTION 12: ECOLOGICAL INFORMATION

## 12.1 Toxicity

### Aquatic toxicity

Acute toxicity for aquatic organisms is missing, has chronic toxicity for algae and cyanobacteria – based on data on the components

Substance name	EC №	CAS №	Toxicity to fish	Toxicity to invertebrates	Toxicity to algae and cyanobacteria	Toxicity to microorganisms
Urethane methacrylate oligomer*	-	-	Danio rerio LC50 (96h) =10,1 mg/l	Daphnia magna EC50 (48h) >1,2 mg/l	Desmodesmus subspicatus ErC50 (72h) =0,68 мг/л NOErC(72h) =0,21 мг/л	NOEC (14d) ≥36,1 mg/l
(Meth)acrylic monomer*	-	-	Danio rerio LC50 (96h) =15,95 mg/l	Daphnia magna EC50 (48h) =44.9 mg/l	Pseudokirchneriella subcapitata EC50 (72ч) =17,3 mg/l	Pseudomonas putida EC50 (3h) =570 mg/l
Photoinitiator	278-355-8	75980-60-8	Danio rerio LC50 (96h) =24 mg/l	Daphnia magna EC50 (48h) =53.9 mg/l	Desmodesmus subspicatus EC50 (72h) =17,3 mg/l NOEC(72h) =0,7 mg/l	Activated sludge EC50 (3h) >100 mg/l

## 12.2 Persistence and Degradability

### Biodegradation

No data available

## 12.3 Bioaccumulative potential

### Bioaccumulative potential

No data available

### Partition coefficient

It has low mobility in the soil

## 12.4 Mobility in soil

### Mobility

Is not likely mobile in the environment due its low water solubility

## 12.5 Results of PBT and vPvB assessment

This product does not contain any PBT or vPvB substances

## 12.6 Other adverse effects

No data available

# SECTION 13: DISPOSAL CONSIDERATIONS

## 13.1 Waste treatment methods

### Product / Packaging disposal

For utilization it is necessary to contact the relevant company. Otherwise, disposal is carried out in accordance with Federal environmental regulations

Contaminated packaging

Dispose of the package as well as the contents

## SECTION 14: TRANSPORT INFORMATION

ADR/RID Not regulated  
IMDG/IMO Not regulated  
ICAO/IATA Not regulated  
ADN Not regulated

## SECTION 15: REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

EU Regulation (EC) No 1907/2006 (REACH)

EU Regulation (EC) No 1272/2008 (CLP)

#### Other EU regulations

Directive 89/686/EEC: personal protective equipment.  
ISO EN 374-1:2016: Gloves that protect against chemicals and microorganisms. Part 1. Terminology and requirements for gloves for protection against chemicals.

EN 166: 2002: personal eye protection. General technical requirements.

EN 469: 2005: protective clothing for firefighters. Requirements for protective clothing for firefighters.

EN 14387:2004+A1:2008: means of individual protection of respiratory organs. The gas filters and combined. General technical requirements. Test method. Marking

### 15.2 Chemical Safety Assessment

No data available

## SECTION 16: ADDITIONAL INFORMATION

### 16.1 complete list of H-phrases

H317: May cause an allergic skin reaction

H319: Causes serious eye irritation

H402: Harmful to aquatic life

H411: Toxic to aquatic organisms with long-term effects

### 16.2 Abbreviations and acronyms

CAS: Chemical Abstracts Service (division of the American Chemical Society)  
EC: European Community number  
ACGIH: American Conference of Governmental Industrial Hygienists  
NIOSH: National Institute for Occupational Safety and Health  
OSHA: Occupational Safety and Health Administration  
IARC: International Agency for Research on Cancer  
NTP: National Toxicology Program  
vPvB: Very persistente and very bioaccumulative  
PBT: Polybutylene Terephthalate  
PPE: Personal protective equipment  
SCBA: Self-contained breathing apparatus  
EL50: 50% Effect Loading  
LC50: Median lethal concentration  
LD50: Median lethal dose  
LL50: 50% Lethal Loading  
NOEC: No Observable Effect Level  
bw: body weight  
STOT SE: Specific target organ toxicity - single exposure  
STOT RE: Specific target organ toxicity - repeated exposure  
ADR/RID: Accord Dangereuses Route/International Carriage of Dangerous Goods by Rail  
IMDG/IMO: International Maritime Dangerous Goods/International Maritime Organisation  
ICAO/IATA: International Civil Aviation Organization/International Air Transport Association  
ADN: International Carriage of Dangerous Goods by Inland Waterways

### 16.3 Training advice

Read the safety data sheet before using the product

### 16.4 Further information

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