



HARZ Labs
MATERIALS FOR 3D PRINTING

HARZ Labs Tough White

Material Technical Data Sheet (TDS)

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SECTION 1: DESCRIPTION AND APPLICATION

Designed for printing models that have high requirements in hardness, durability, flexural strength.

SECTION 2: MATERIAL PROPERTIES

2.1 Characteristics of liquid

Tested property	Standard/Method	Result (Metric)
Color	-	White
Odor	-	Weak
Density	ASTM D1298	$1.1 \pm 0.1 \text{ g/cm}^3$
Viscosity (25 °C)	ASTM D2393	$450 \pm 150 \text{ mPa}\cdot\text{s}$

2.2 Mechanical properties

Tested property	Standard/Method	Result (Metric)
Flexural Strength	ASTM D790	$125.0 \pm 15.0 \text{ MPa}$
Flexural Modulus	ASTM D790	$2400 \pm 300 \text{ MPa}$
Ultimate Tensile Strength	ASTM D638	$80 \pm 5 \text{ MPa}$
Tensile Modulus	ASTM D638	$1000 \pm 100 \text{ MPa}$
Elongation at Break	ASTM D638	$7.5 \pm 2.5 \%$
Hardness	ASTM D2240	$82 \pm 3 \text{ Shore D}$
HDT @ 0.45 MPa	ASTM D648	$80 \pm 5 \text{ }^\circ\text{C}$
HDT @ 1.82 MPa	ASTM D648	$60 \pm 5 \text{ }^\circ\text{C}$
Izod Impact resistance (unnotched)	ASTM D256	$9 \pm 3 \text{ MJ/cm}^2$
Charpy Impact resistance (unnotched)	ASTM D6110	$11 \pm 3 \text{ MJ/cm}^2$

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